Supplementary Information

Materials and General Methods. *tert*-Butyl acrylate (Aldrich, 98%), was distilled before polymerization. Other reagents from Aldrich, Sigma, and Acros were used as received. All the solvents were HPLC grade. Attenuated Total Reflectance (ATR) spectra were obtained using a Mattson Galaxy 4201 spectrometer with a Wilks Model 10 ATR accessory at an angle of 45° using a KRS-5 crystal. Spectra were recorded at 4 cm⁻¹ resolution between 4000 and 400 cm⁻¹ and were the sum of 256 individual scans.

Preparation of α,ω-Diamino Poly(*tert*-Butyl Acrylate) (NH₂R-PTBA-RNH₂).

4',4-Azobis(4-cyanovaleric acid) (380 mg, 1.36 mmol), 1,4-dioxane (60 mL), and 20 mL (136 mmol) of tert-butyl acrylate were added to a flame-dried, 3-necked flask under nitrogen. The solution was allowed to reflux for 20 h. The polymer was recovered by precipitation into a CH₃OH-H₂O (1:1) mixture. The acid-terminated polymer was further purified by three successive cycles of dissolution in acetone and precipitation in CH₃OH-H₂O (1:1). To form the diamine-terminated polymer, a solution containing 5.0 g of the above polymer in 30 mL of CH₂Cl₂ was added to a flame-dried flask under nitrogen. Activation of the terminal carboxylic acid groups with 324 mg of 1,1'carbonyldiimidazole (CDI) was followed by addition of 0.2 mL of ethylenediamine and overnight stirring. After the reaction was complete, 100 mL of CH₂Cl₂ was added. The organic layer was washed with H₂O (3 x 30 mL) and dried over anhydrous MgSO₄. The solvent was evaporated, and the product was further dried overnight under vacuo. The product was analyzed by ¹H NMR spectroscopy and FT-IR spectroscopy. The molecular weight (M_n) of final diaminoterminated polymer was 20,000 (determined by titration). FTIR (KBr, cm⁻¹): 3438, 1734, 1633, 1262, 1155.

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Preparation of Oxidized Polyethylene (PE) Powder. The PE powder was first extracted with CH_2Cl_2 in Soxhlet apparatus overnight and then dried under vacuum. The PE powder was then oxidized using $CrO_3/H_2O/H_2SO_4$ (1:2:1) at 90 °C for 30 min, washed with water and acetone, and the powder was allowed to air dry. The oxidized PE powder was extracted with CH_2Cl_2 in Soxhlet apparatus overnight and dried under vacuum.

Preparation of PAA/PE Powders. The oxidized PE powder (1 g) was activated using ethyl chloroformate (1 mL) and N-methylmorpholine (1 mL) in 60 mL of DMF for 1 h. The powder was then filtered, and washed with ethyl acetate and dried under vacuum. The activated powder was then put into a solution of 3 g of NH₂R-PTBA-RNH₂ in 60 mL of DMF for 6 h. After grafting, the powder was extracted with CH₂Cl₂ in Soxhlet apparatus overnight. The powder was then hydrolyzed using 2 mL of MeSO₃H in 60 mL of CH₂Cl₂ at room temperature for 1 h. The product 1PAA/PE powder was washed with water and ethanol and dried under vacuum. The activation, grafting and hydrolysis steps were repeated in order to make higher stages of the hyperbranched PAA/PE powder.

Preparation of Amidated 3-PAA/PE Powder. 3-PAA/PE powder (1 g) was first activated with ethyl chloroformate (see above procedure). The activated PE powder was then immersed in 60 mL of 2.0 M isopropyl amine solution in DMF at room temperature for 3h. After reaction, the PE powder was washed with ethanol, treated with 0.1 N HCl in H_2O -EtOH (1:1) for 1 h, washed with ethanol, dried under vacuum. In order to achieve high levels of amidation, the above three-step procedure was repeated twice more.

Reduction of COOH on 4-PAA/PE Powder. The 4-PAA/PE powder was

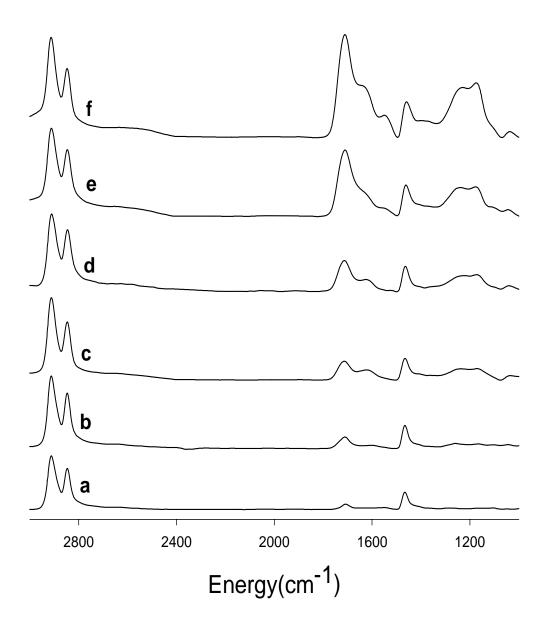
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first activated with ethyl chloroformate (see above activation procedure). Then the activated PE powder was immersed in 2.0 M BH_3 -SMe₂ in dry THF and the suspension was allowed to reflux overnight. After the reaction, the PE powder was washed with H_2O and 0.1 M HCl and dried under vacuum.

Preparation of Esters on a 3-PAA/PE Powder. The 3-PAA/PE powder was immersed in ethanol in the presence of 0.2 M H₂SO₄, and the mixture was refluxed for 24 h. After reaction, the powder was washed with ethanol, dried under vacuum. IR spectroscopy showed ca. 90% conversion of the –CO₂H groups into ethyl ester groups for the 3-PAA/PE powder. Allyl esters of a 3-PAA/PE powder were obtained in 80-90% yield using a similar procedure, substituting allyl alcohol for ethanol.

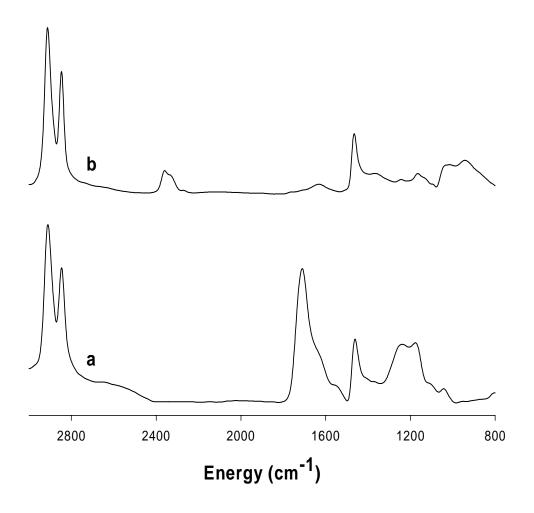
Preparation of Pd Catalyst on a 4-PAA/PE Powder. A 4-PAA/PE powder sample (1 g) was first stirred with a pH 9 buffer for 2 h to deprotonate the $-CO_2H$ groups of the graft. The resulting carboxylate-containing polymer was then suspended in EtOH with 15 mg of Pd(OAc)₂ at r.t. for 3 h. Filtration and washing with dilute acid and EtOH yielded a Pd-containing powder that formed Pd(0) on reduction with H₂. Combustion of a powder sample and analysis of the residue for Pd showed that Pd loadings was ca. 1 x 10^{-3} g of Pd/g of powder (ca. 0.01 mg-atom of Pd/g of powder).

Preparative Scale Hydrogenation of 9-Undecenol Using Pd/4-PAA/PE Powder. 50 mg of a Pd catalyst prepared from a 4-PAA/PE powder as described above (0.0005 mg-atom of Pd) was suspended in 20 mL of ethanol containing 1.45 g (8.51 mmol) of 9undecenol. Hydrogenation was carried out using a Parr apparatus for 48 h. At that point, H₂ uptake had ceased. The product undecanol was isolated in 84% yield after filtration to remove the catalyst (which could be recycled) followed by removal of the EtOH solvent under reduced pressure. ¹H NMR and ¹³C NMR spectroscopy showed the product was identical to authentic undecanol and that the alkene was completely reduced.



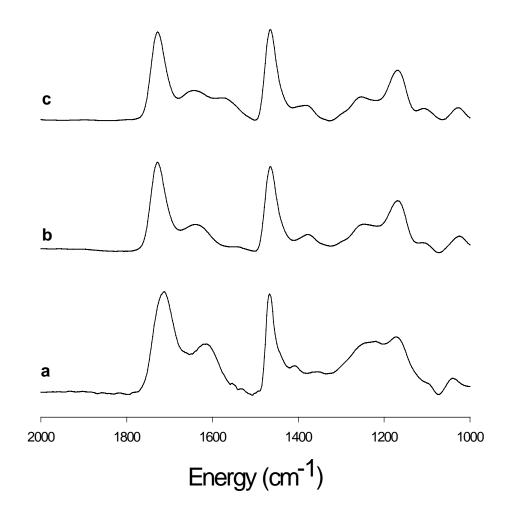
Hyperbranched poly(acrylic acid) onto polyethylene powder

a. oxidized PE; b. 1-PAA/PE; c. 2-PAA/PE; d. 3-PAA/PE; e. 4-PAA/PE; f. 5-PAA/PE





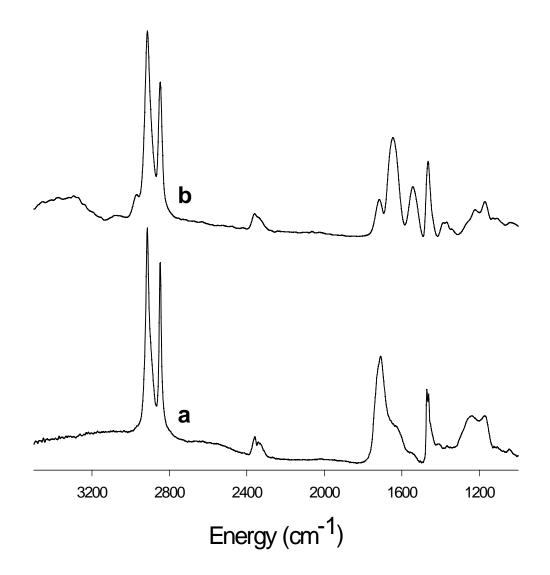
a. 4-PAA/PE; b. 4-P(CH₂CH-CH₂OH)/PE



Preparation of ethyl ester on 3-PAA/PE powder

a. 3-PAA/PE; b. 3-P(CH₂CHCOOEt)/PE;

c. 3-P(CH₂CHCOOEt)/PE after treatment with base





a. 3-PAA/PE; b. $3-P(CH_2CHCONHCH(CH_3)_2)/PE$